



AERONAUTICAL ACCESSORIES, INC.

P.O. BOX 3689

BRISTOL, TENNESSEE 37625-3689

TELEPHONE: 423-538-5151

800-251-7094

TELEFAX: 423-538-8469 E-MAIL: aero-access.com

INSTALLATION INSTRUCTIONS

for

LOWER WINDOW ASSEMBLY (BLOWN)

P/N 206-542-001 L/H (BLUE) (OVERSIZED)

P/N 206-542-002 R/H (BLUE) (OVERSIZED)

P/N 206-542-005 L/H (CLEAR) (OVERSIZED)

P/N 206-542-006 R/H (CLEAR) (OVERSIZED)

P/N 206-542-011 L/H (BLUE) (NET TRIM)

P/N 206-542-012 R/H (BLUE) (NET TRIM)

P/N 206-542-015 L/H (CLEAR) (NET TRIM)

P/N 206-542-016 R/H (CLEAR) (NET TRIM)

on

Bell 206A,B,L,L-1,L-3,L-4
Model Helicopters

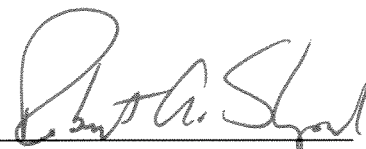
Report Number AA-88103
Revision G

September 12, 2000



LOG OF REVISIONS

Rev.	Date	Description	Effected Pages
B	11-28-88	Was I206-542 Various Technical Updates	All
C	12/16/91	Various Technical Updates	All
F	12/11/97		
G	9/12/00	Added Log of Revisions Added Oversized/Net Trim description	2 1

Approved by: 
Robert A. Shepard
FAA DERY-510363-CE
(Structures)



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on

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Report Number AA-88103
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These instructions provide the information necessary to install the **AERONAUTICAL ACCESSORIES, INC.** replacement **LOWER WINDOW ASSEMBLIES** on Bell 206A,B,L,L-1,L-3,L-4 Helicopters. These instructions are FAA approved under STC No. SH1664SO.

1. Remove rivets from surrounding retainer strips.

NOTE

It is unnecessary to remove the lower, center most retainer. This attached retainer provides a convenient lip to support the part while fitting or installing the new window.

Gently remove retainer strips taking care not to bend, fold, or kink the pieces. If the sealant will not release easily, use a heat gun to warm the sealant, then use a thin putty knife to gently pry off the retainer strip.

2. Remove or loosen the drain tube clamp screws. This may require the removal of the landing light cover.
3. Lift out old window.
4. Remove excessive sealant from the contact surfaces of supports and retainer strips. Clean surfaces with Naphtha or MEK.

NOTE

Be sure to remove the sealant from the channel formed by the lower center retainer and the airframe.

5. Peel back the protective coating on the window assembly to expose approximately two (2) inches around all edges of the window and at the doubler locations.
6. Start fitting the window by inserting the inboard edge into the slot ½ inch to hold the window into place (Ref: Figure 1, View B-B and C-C). Position window forward and aft so that upper edge tooling mark will be covered by retaining strip when installed (Ref: Figure 1), and also align forward drain tubes to pass through upper drain hole.
7. After window is fitted, mark the window for trimming, leaving a .060 expansion gap around all edges.

NOTE

Use only a soft, china (grease) pencil when marking the window to prevent scoring the acrylic plastic.

8. After trimming, put window into place. Tape retainers into place to ensure that the tool marks (edge lines left by the mold - See Figure 2) are covered by the bottom edge of the retainers. (Ref: Step 8).
9. Remove window and apply a bead of Proseal to the contact surfaces of the retainer strips and supports.
10. Install **LOWER WINDOW**, once again ensuring the tool mark on the window is concealed by the retainer. Align retainer strips and holes. Install rivets (per Figure 1) using existing rivet hole locations.
11. Install MS35489-12 grommet for single drain tube or MS35489-17 grommet for dual drain tubes in forward hole, then insert drain tube(s) thru the grommet and seal with Proseal. Install 100-050-B1000 plug button into window.
12. Remove sealant squeeze-out with a sharpened piece of acrylic plastic.
13. Retighten all equipment previously loosened.
14. Peel protective coating from lower window.
15. Clean windows with mild, non-abrasive soap and particulate free water. Use the bare hand to carefully feel and dislodge dirt, salt, or other contamination.

Dry with a clean damp cloth. A soft tissue may be used providing care is taken to discontinue rubbing once the plastic is dry.

CAUTION

Do not use solvents such as acetone, benzene, carbon tetrachloride, fire extinguisher fluid, dry cleaning compounds, lacquer thinners, window sprays or kitchen scouring compounds on acrylic plastic.

16. Weight change is negligible. Weight and balance is not affected.

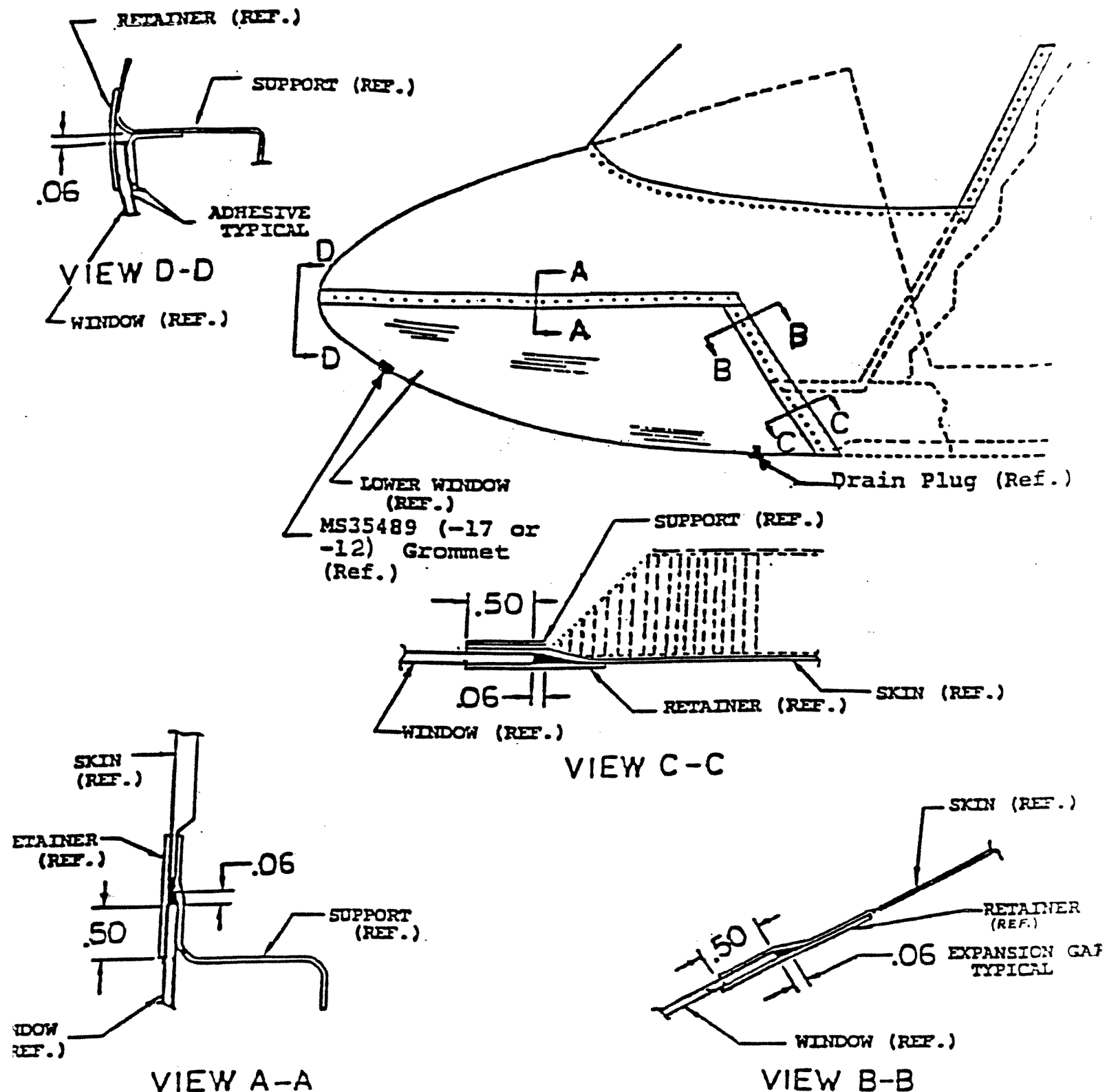
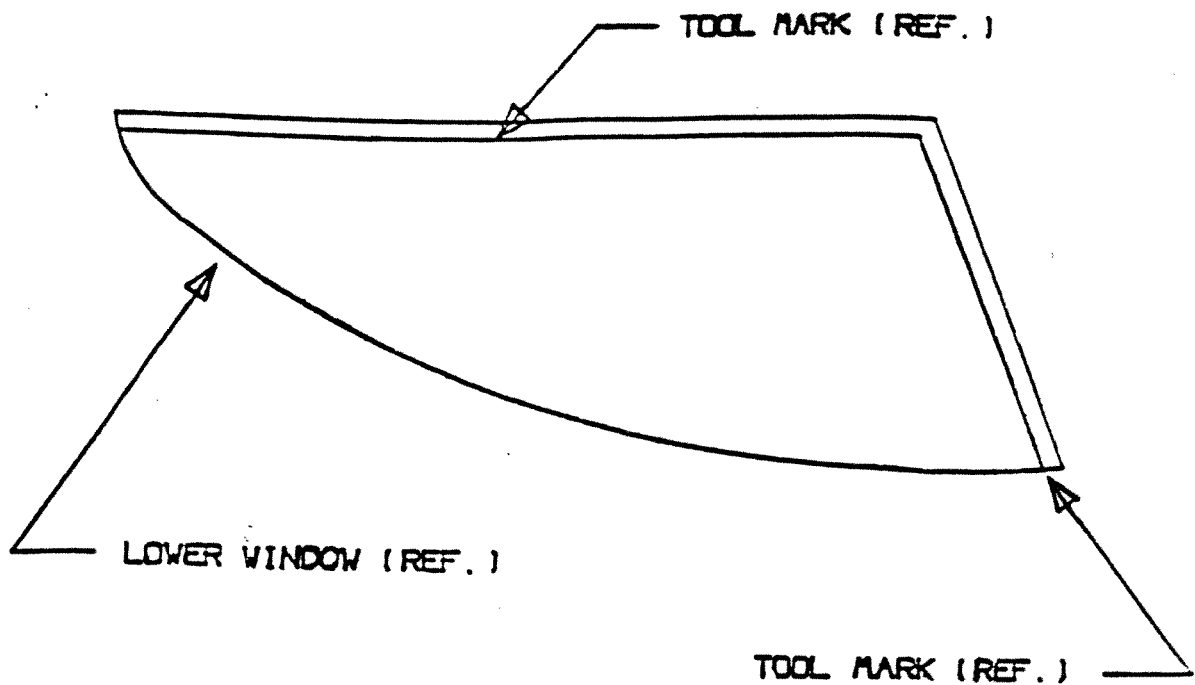
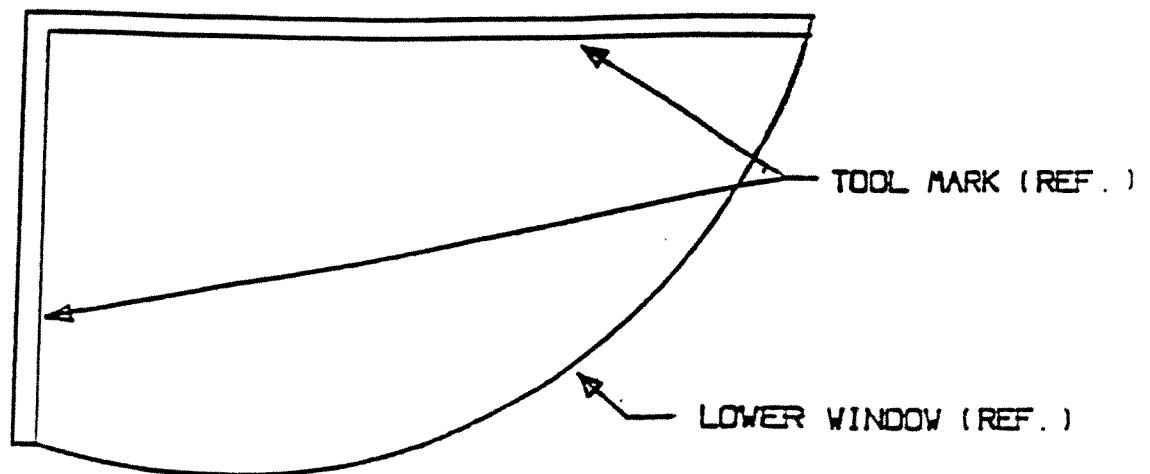


FIGURE 1

AERONAUTICAL ACCESSORIES, INC.



VIEW LOOKING INBOARD L/H SIDE



VIEW LOOKING AFT

FIGURE 2
LOWER WINDOW INSTALLATION
TOOL MARK IDENTIFICATION
AERONAUTICAL ACCESSORIES, INC.

PARTS LIST

	PART NUMBER	DESCRIPTION
_____	206-542-001	Lower Window Assy, Left Hand (blue)(oversize)
_____	206-542-002	Lower Window Assy, Right Hand (blue)(oversize)
_____	206-542-005	Lower Window Assy, Left Hand (clear)(oversize)
_____	206-542-006	Lower Window Assy, Right Hand (clear)(oversize)
_____	206-542-011	Lower Window Assy, Left Hand (blue)(net trim)
_____	206-542-012	Lower Window Assy, Right Hand (blue)(net trim)
_____	206-542-015	Lower Window Assy, Left Hand (clear)(net trim)
_____	206-542-016	Lower Window Assy, Right Hand (clear)(net trim)
_____	206-542-200	Hardware Kit (Qty. 2)

-200 HARDWARE KIT

QTY.	PART NUMBER	DESCRIPTION
1	MS35489-12	GROMMET
1	MS35489-17	GROMMET
1	100-050-B1000	PLUG BUTTON

Confirm inventory prior to installation

Packed by _____ \ \

United States of America
Department of Transportation — Federal Aviation Administration
Supplemental Type Certificate

Number SH1664SO

This certificate, issued to Aeronautical Accessories, Inc.
P.O. Box 3689
Bristol, Tennessee 37625

certifies that the change in the type design for the following product with the limitations and conditions therefor as specified hereon meets the airworthiness requirements of Part 6 of the Civil Air Regulations.

Original Product — Type Certificate Number: H2SW
Make: Bell
Model: 206A, 206B, 206L, 206L-1, 206L-3, 206L-4

Description of Type Design Change: Installation of replacement windows and windshields in accordance with Aeronautical Accessories, Inc. Report No. KR-362, Drawing List Replacement Windshield and Window Installation dated August 23, 1984, or later FAA approved revision.

Limitations and Conditions: This approval should not be extended to other rotorcraft of this model on which other previously approved modifications are incorporated unless it is determined by the installer that the interrelationship between this change and any of those other previously approved modifications will produce no adverse effect upon the airworthiness of that rotorcraft. This determination should include consideration of significant changes in weight distribution such as an increase in the fixed disposable weight of the fuselage.

This certificate and the supporting data which is the basis for approval shall remain in effect until surrendered, suspended, revoked, or a termination date is otherwise established by the Administrator of the Federal Aviation Administration.

Date of application: May 9, 1984

Date issued:

Date of issuance: August 29, 1984

Date amended: October 5, 1992



By direction of the Administrator
Paul C. Scorsone
Paul C. Scorsone,
Acting Manager, (Atlanta Aircraft
Certification Office

(Title)

Any alteration of this certificate is punishable by a fine of not exceeding \$1,000, or imprisonment not exceeding 3 years, or both.



AIRWORTHINESS APPROVAL NOTE NO: 23814 Issue 12

APPLICANT: CAA Internal Purposes

AIRCRAFT TYPE: Bell 206 Series

REGISTRATION NO: Not Applicable

CONSTRUCTOR'S NO: Not Applicable

Validation of Aeronautical Accessories FAA Bell 206 Series STC Approvals

In accordance with BCAR B2-2 para 7.2.3 procedures, the following Aeronautical Accessories, Inc modifications are approved for use in the Transport Category (Passengers) when installed in accordance with the FAA STC on UK registered Bell/Agusta Bell 206 Series aircraft, as appropriate:

<u>Description</u>	<u>STC</u>	<u>Model</u>
Range Extender	SH2889SW	Bell 206A,B
Longrange Extender	SH1522SO	Bell 206L,L-1
Raingutter	SH1148SO	Bell 206A,B,L,L-1,L-3
Spacemaker	SH227WE	Bell 206A,B,L,L-1,L-3,L-4,407
Maintenance Step	SH1281SO	Bell 206A,B
Folding Maintenance Step	SH2243SO	Bell 206A,B,L,L-1,L-3,L-4,407
Step/Handle	SH1282SO	Bell 206A,B
Step/Handle	SH1366SO	Bell 206L,L-1,L-3,I-4,407
High Skid Gear	SH1392SO	Bell 206A,B
High Skid Gear	SH2804SO	Bell 206L,L-1,L-3,L-4
Low Skid Gear	SH2764SO	Bell 206A,B
Low Skid Gear	SH2941SO	Bell 206L,L-1,L-3,I-4
Flitestep	SH1322SO	Bell 206A,B,L,L-1,L-3,L-4
Baggage Floor Protector	SH1147SO	Bell 206A,B,L,L-1,L-3,L-4,407
Cyclic Cover	SH244WE	Bell 206A,B,L,L-1,L-3,L-4
Collective Safety Cover	SH2373SO	Bell 206A,B,L,L-1,L-3,L-4
Crew Wedge Window	SH1815SO	Bell 206A,B,L,L-1,L-3,L-4
Replacement Windows	SH1664SO	Bell 206A,B,L,L-1,L-3,L-4
Crew Shoulder Harness	SH2073SO	Bell 206A,B,L,L-1,L-3,L-4
Door Openers	SH1990SO	Bell 206A,B,L,L-1,L-3,L-4,407
VRS	SH7882SW	Bell 206A,B
Cabin Floor Protector	SH2289SO	Bell 206A,B,L,L-1,L-3,L-4,407
Crew Vertical Slide Windows	SH2139SO	Bell 206A,B,L,L-1,L-3,L-4,L-4 (Modified)
Replacement Drive Train Seals	SR00539AT	Bell 206A,B,L,L-1,L-3,L-4
Tail Rotor Pedal Lockout	SR00513AT	Bell 206A,B,L,L-1,L-3,L-4
Replacement Interior Trim	SID298SO	Bell 206A,B,L,L-1,L-3
Replacement Door Locks and Latching	SR00095AT	Bell 206A,B,L,L-1,L-3,L-4
Fuel Cap		

**APPLICANT
AIRCRAFT PROJECTS DEPARTMENT
FLIGHT MANUALS SECTION
POWERPLANT DEPARTMENT
REGIONAL MANAGER:-**

<u>Description</u>	<u>STC</u>	<u>Model (Cont'd)</u>
Lightweight Replacement Nitrogen Reservoir Assembly	SR00175AT	Bell 206A, B, L, L-1, L-3, L-4
Electrical Inflation Valve Retrofit Kit	SR00822AT	Bell 206A, B, L, L-1, L-3
Air Deflector	SR01556AT	Bell 407
Air Deflector	SR01582AT	Bell 206A, B, L, L-1, L-3, L-4
Dual Video Camera System and Monitor	SH2292SO	Bell 206A, B, L, L-1, L-3
Hinged Circuit Breaker Panel	SR00347AT	Bell 206A, B, L, L-1, L-3, L-4

Issue 2 has been raised to correct minor editorial errors.

Issue 3 has been raised to include the Bell 206L4, where applicable.

Issue 4 has been raised to include the Crow Vertical Slide Windows.

Issue 5 has been raised to include the Replacement Drive Train Seals.

Issue 6 has been raised to include the Tail Rotor Pedal Lockout and Bell 206 L-4 applicability to High and Low Skid Gear.

Issue 7 has been raised to include the Replacement Interior Trim

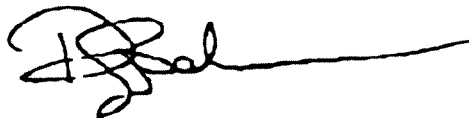
Issue 8 has been raised to include Replacement Door Locks and Locking Fuel Cap

Issue 9 has been raised to include replacement Nitrogen Reservoir and Electrical Inflation Valves for the Bell Emergency Flotation Equipment.

Issue 10 has been raised to include installation of Air Deflection on crew and passenger door windows.

Issue 11 has been raised to include STCs SK01582AT, SH2292SO and SR00347AT.

Issue 12 has been raised to include the Bell 407, where applicable.



P Sparkes

For the Civil Aviation Authority

Date 8 October 1999

Mitteilung über die Ergänzung der Musterzulassung Nr. 0555/3034

Gegenstand der Änderung: Diverse Fenster und Windschutzscheiben

Drehflügler-Baureihe(n): Bell 206A, 206B, 206L, 206L-1, 206L-3, 206L-4

Drehflügler-Kennblatt Nr: 3034

Antragsteller: Fa. Aeronautical Accessories, Inc. (U.S.A.)

Der Zulassungsumfang der o.g. Drehflügler-Baureihe(n) wird wie folgt geändert:

Der Einbau von Fenster und Windschutzscheiben in o. g. Hubschraubermuster gemäß STC SH1664SO vom 29.08.1984, Rev. vom 5.10.1992 oder späterer FAA-anerkannter Revision, ist zugelassen.

Definition der Änderung:

Aeronautical Accessories Report No. KR-362 " Drawing List Replacement Windshield and Window Installation vom 23. August 1984 oder späterer FAA-anerkannter Revision.

Kit P/N: 206-540-003 (L/H), 206-540-004 (R/H), 206-542-001 (L/H), 206-542-002 (R/H), 206-542-003 (L/H), 206-542-004 (R/H), 206-544-107 (L/H), 206-544-108 (R/H), 206-545-113 (L/H), 206-545-114 (R/H), 206-546-109 (L/H), 206-546-110 (R/H), 206-548-031 (L/H), 206-548-032 (R/H), 206-558-145 (L/H) und 206-558-146 (R/H).

Ergänzende Betriebsanweisungen:

Installation Instructions:

Aeronautical Accessories, Inc. Reports No.:
AA-89001, AA-88103, AA-88106, AA-88098, AA-85017, AA-90020, AA-85018,
AA-90021, AA-88097, AA-85009 und AA-86013,

in der jeweils gültigen Revision.

Lärmzulassung: Änderung nicht lärmrelevant

Bezugsquelle für die Betriebsunterlagen:

Aeronautical Accessories, Inc.
P.O. Box 3689
Bristol, Tennessee 37625-3689
U.S.A.

Diese Mitteilung gilt in Verbindung mit dem Drehflügler-Kennblatt Nr. 3034 in der jeweils gültigen Ausgabe.



REPÚBLICA FEDERATIVA DO BRASIL
Ministério da Aeronáutica
CENTRO TÉCNICO AEROSPACIAL

CERTIFICADO DE HOMOLOGAÇÃO SUPLEMENTAR DE TIPO

NÚMERO 9603-19

CATEGORIA NORMAL

Este documento, emitido com base na Portaria nº 453/GM5, de 02 de agosto de 1991, em nome de: **AERONAUTICAL ACCESSORIES, INC.**

P.O. Box 3689
Bristol, TN - 37625
U.S.A.

atesta que a modificação ao projeto de tipo do produto citado abaixo, observadas as limitações e condições especificadas, satisfaz aos requisitos de aeronavegabilidade aplicáveis ao:

PRODUTO ORIGINAL:

Marcas de nacionalidade e de matrícula: -X-X-

Fabricante: **BELL HELICOPTER TEXTRON**

Modelo(s): 206A, B, L, L-1, L-3 & L-4

Nº de série: -X-X-

Nº do Certificado de Tipo: H2SW (FAA - U.S.A.)

DESCRIÇÃO DA MODIFICAÇÃO AO PROJETO DE TIPO:

Instalação de "WINDOWS AND WINDSHIELDS", da Aeronautical Accessories, Inc., de acordo com o "Report Nº KR-362 Drawing List", Rev.G, de 14 Jan. 94, ou em revisões posteriores aprovadas pelo CTA.

LIMITAÇÕES E CONDIÇÕES:

Conforme listadas na pág. 01 de 01 do Adendo a este CHST.

DATAS:

Do requerimento: 16 MAR 1993

Da emissão: 28 MAR 1996

Da reemissão:

APROVAÇÃO:

CLODOALDO MATIAS DE OLIVEIRA - Ten.-Cel.-Av.
Chefe da Divisão de Homologação Aeronáutica

Maj.-Brig.-do-Ar REGINALDO DOS SANTOS
Diretor do Centro Técnico Aeroespacial



REPÚBLICA FEDERATIVA DO BRASIL
Ministério da Aeronáutica
CENTRO TÉCNICO AEROSPAIAL

ADENDO AO CERTIFICADO DE HOMOLOGAÇÃO SUPLEMENTAR DE TIPO

NÚMERO 9603-19

FOLHA 01 DE 01

LIMITAÇÕES E CONDIÇÕES:

- I. Os dados referentes a esta modificação são considerados adequados para reprodução em outras aeronaves de mesmo tipo e modelo.
- II. A aprovação desta modificação não é estendida para outras aeronaves de mesmo tipo e modelo que tenham recebido anteriormente outra modificação aprovada; a não ser que o responsável pela modificação verifique se não há incompatibilidade desta modificação com as anteriormente instaladas e que não haverá nenhum efeito adverso na aeronavegabilidade da aeronave.
- III. Permanecem válidas as limitações e condições estabelecidas na especificação da aeronave nº H2SW, emitida pela FAA (U.S.A.).
- IV. Uma cópia do Certificado, do Adendo, e dos Relatórios abaixo especificados devem ser mantidos como parte integrante dos documentos da aeronave modificada.

RELATÓRIO Nº	REV. / DATA	DESCRIÇÃO
AA-89001	F / 30.11.94	Windshield Installation Instructions - Bell 206A, B, L, L-1, L-3, L-4
AA-88103	E / 21.12.94	Lower Window Installation Instructions - Bell 206A, B, L, L-1, L-3, L-4
AA-88106	E / 20.12.94	Lower Window Installation Instructions - Bell 206A, B, L, L-1, L-3, L-4
AA-88098	B / 01.07.93	Crew Window Installation Instructions - Bell 206A, B
AA-85017	B / 01.07.93	Crew Window Installation Instructions - Bell 206L, L-1, L-3, L-4
AA-90020	C / 01.07.93	Passenger Window Installation Instructions - Bell 206A, B
AA-85018	B / 01.07.93	Passenger Window Installation Instructions - Bell 206L, L-1, L-3, L-4
AA-90021	B / 01.09.93	Skylight Installation Instructions - Bell 206A, B, L, L-1, L-3, L-4
AA-88097	A / 28.10.87	Passenger Wedge Window Installation Instructions - Bell 206A, B
AA-85009	B / 13.01.94	Passenger Wedge Window Installation Instructions - Bell 206L, L-1, L-3, L-4
AA-86013	C / 11.03.94	Litter Door/Fuselage Window Assembly Installation Instructions - Bell 206L, L-1, L-3, L-4

DATAS:

Da emissão: 18 MAR 1996

Da remissão:

APROVAÇÃO:


CLODOALDO MATIAS DE OLIVEIRA - Ten.-Cel.-Av.
Chefe da Divisão de Homologação Aeronáutica


Maj.-Brig.-do-Ar REGINALDO DOS SANTOS
Diretor do Centro Técnico Aeroespacial

PARTS MANUFACTURER APPROVAL NO. PQ1058CE
 PRODUCTION APPROVAL LISTING - SUPPLEMENT NO. 135

DATED JULY 18, 1997

FEDERAL AVIATION ADMINISTRATION - PARTS MANUFACTURER APPROVAL

Aeronautical Accessories, Inc.
 P.O. Box 3689
 Bristol, TN 37625-3689

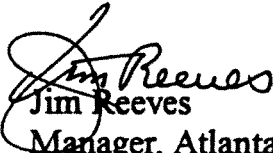
<u>Part Name</u>	<u>Part Number</u>	<u>Approved Replacement for</u>	<u>FAA Approval Basis & Approved Design Data</u>	<u>Installation Eligibility</u>	<u>Model</u>
Windshield, L/H-Oversize	206-540-001/ -003	Bell 206-031-115-033	Test and analysis per FAR 21.303(c)(4) Dwg. 206-540, Rev. D, dated 11/5/96, or Later FAA Approval	Bell	206A, 206B, 206L, 206L-1, 206L-3, 206L-4
Windshield, R/H-Oversize	206-540-002/ -004/-012/-014	Bell 206-031-115-011/ -105	Test and analysis per FAR 21.303(c)(4) Dwg. 206-540, Rev. D, dated 11/5/96, or Later FAA Approval	Bell	206A, 206B, 206L, 206L-1, 206L-3, 206L-4
Windshield, L/H-Net Trim	206-540-021	Bell 206-031-115-033	Test and analysis per FAR 21.303(c)(4) Dwg. 206-540, Rev. D, dated 11/5/96, or Later FAA Approval	Bell	206A, 206B, 206L, 206L-1, 206L-3, 206L-4
Windshield, R/H-Net Trim	206-540-022/ -032/-034	Bell 206-031-115-011/ -105	Test and analysis per FAR 21.303(c)(4) Dwg. 206-540, Rev. D, dated 11/5/96, or Later FAA Approval	Bell	206A, 206B, 206L, 206L-1, 206L-3, 206L-4
Windshield L/H	206-540-023	Bell 206-031-115-033	Test and analysis per FAR 21.303(c)(4) Dwg. 206-540, Rev. D, dated 11/5/96, or Later FAA Approval	Bell	206A, 206B, 206L, 206L-1, 206L-3, 206L-4
Windshield R/H	206-540-024	Bell 206-031-115-011/ -105	Test and analysis per FAR 21.303(c)(4) Dwg. 206-540, Rev. D, dated 11/5/96, or Later FAA Approval	Bell	206A, 206B, 206L, 206L-1, 206L-3, 206L-4

<u>Part Name</u>	<u>Part Number</u>	<u>Approved Replacement for</u>	<u>FAA Approval Basis & Approved Design Data</u>	<u>Installation Eligibility</u>	<u>Model</u>
Chin Bubble Blown L/H	206-542-001/-005/-011/-015	Bell 206-031-116-101	Test and analysis per FAR 21.303(c)(4) Dwg. 206-542, Rev. D, dated 9/23/96, or Later FAA Approval	Bell	206A, 206B, 206L, 206L-1, 206L-3, 206L-4
Chin Bubble Blown R/H	206-542-002/-006/-012/-016	Bell 206-031-116-103	Test and analysis per FAR 21.303(c)(4) Dwg. 206-542, Rev. D, dated 9/23/96, or Later FAA Approval	Bell	206A, 206B, 206L, 206L-1, 206L-3, 206L-4
Chin Bubble Flat L/H	206-542-003/-007/-013/-017	Bell 206-031-116-039	Test and analysis per FAR 21.303(c)(4) Dwg. 206-542, Rev. D, dated 9/23/96, or Later FAA Approval	Bell	206A, 206B, 206L, 206L-1, 206L-3, 206L-4
Chin Bubble Flat R/H	206-542-004/-008/-014/-018	Bell 206-031-116-041	Test and analysis per FAR 21.303(c)(4) Dwg. 206-542, Rev. D, dated 9/23/96, or Later FAA Approval	Bell	206A, 206B, 206L, 206L-1, 206L-3, 206L-4
Skylight L/H	206-548-031/-033/-035/-021/-121	Bell 206-031-108-033	Test and analysis per FAR 21.303(c)(4) Dwg. 206-548, Rev. C, dated 11/5/96, or Later FAA Approval	Bell	206A, 206B, 206L, 206L-1, 206L-3, 206L-4
Skylight R/H	206-548-032/-034/-036/-022/-122	Bell 206-031-108-034	Test and analysis per FAR 21.303(c)(4) Dwg. 206-548, Rev. C, dated 11/5/96, or Later FAA Approval	Bell	206A, 206B, 206L, 206L-1, 206L-3, 206L-4
Crew Window Assy Flat L/H A,B	206-544-107/-207	Bell 206-031-500-147	Test and analysis per FAR 21.303(c)(4) Dwg. 206-544, Rev. F, dated 10/17/96, or Later FAA Approval	Bell	206A, 206B
Crew Window Assy Flat R/H A,B	206-544-108/-208	Bell 206-031-500-148	Test and analysis per FAR 21.303(c)(4) Dwg. 206-544, Rev. F, dated 10/17/96, or Later FAA Approval	Bell	206A, 206B
Crew Window Assy Flat L/H L,L-1,L-3,L-4	206-545-113	Bell 206-033-600-117	Test and analysis per FAR 21.303(c)(4) Dwg. 206-545, Rev. D, dated 11/4/96, or Later FAA Approval	Bell	206L, 206L-1, 206L-3, 206L-4

<u>Part Name</u>	<u>Part Number</u>	<u>Approved Replacement for</u>	<u>FAA Approval Basis & Approved Design Data</u>	<u>Installation Eligibility</u>	<u>Model</u>
Crew Window Assy Flat R/H L,L-1,L-3,L-4	206-545-114	Bell 206-033-600-118	Test and analysis per FAR 21.303(c)(4) Dwg. 206-545, Rev. D, dated 11/4/96, or Later FAA Approval	Bell	206L, 206L-1, 206L-3, 206L-4 ..
Passenger Window Assy Flat L/H A,B	206-546-109/-209	Bell 206-031-501-129	Test and analysis per FAR 21.303(c)(4) Dwg. 206-546, Rev. E, dated 10/10/96, or Later FAA Approval	Bell	206A, 206B
Passenger Window Assy Flat R/H A,B	206-546-110/-210	Bell 206-031-501-130	Test and analysis per FAR 21.303(c)(4) Dwg. 206-546, Rev. E, dated 10/10/96, or Later FAA Approval	Bell	206A, 206B
Passenger Window Assy Flat L/H L,L-1,L-3,L-4	206-547-115	Bell 206-031-501-129	Test and analysis per FAR 21.303(c)(4) Dwg. 206-547, Rev. C, dated 10/11/96, or Later FAA Approval	Bell	206L, 206L-1, 206L-3, 206L-4
Passenger Window Assy Flat R/H L,L-1,L-3,L-4	206-547-116	Bell 206-031-501-130	Test and analysis per FAR 21.303(c)(4) Dwg. 206-547, Rev. C, dated 10/11/96, or Later FAA Approval	Bell	206L, 206L-1, 206L-3, 206L-4
Passenger Wedge Window L/H A,B	206-552-075	Bell 206-031-625-101	Test and analysis per FAR 21.303(c)(4) Dwg. 206-552, Rev. E, dated 11/5/96, or Later FAA Approval	Bell	206A, 206B
Passenger Wedge Window R/H A,B	206-552-076	Bell 206-031-625-102	Test and analysis per FAR 21.303(c)(4) Dwg. 206-552, Rev. E, dated 11/5/96, or Later FAA Approval	Bell	206A, 206B
Passenger Wedge Window L/H L,L-1,L-3,L-4	206-554-083	Bell 206-031-625-101	Test and analysis per FAR 21.303(c)(4) Dwg. 206-554, Rev. C, dated 11/5/96, or Later FAA Approval	Bell	206L, 206L-1, 206L-3, 206L-4
Passenger Wedge Window R/H L,L-1,L-3,L-4	206-554-084	Bell 206-031-625-102	Test and analysis per FAR 21.303(c)(4) Dwg. 206-554, Rev. C, dated 11/5/96, or Later FAA Approval	Bell	206L, 206L-1, 206L-3, 206L-4

<u>Part Name</u>	<u>Part Number</u>	<u>Approved Replacement for</u>	<u>FAA Approval Basis & Approved Design Data</u>	<u>Installation Eligibility</u>	<u>Model</u>
Litter Door Window Assy L/H L,L-1, L-3,L-4	206-558-145	Bell 206-033-602-011	Test and analysis per FAR 21.303(c)(4) Dwg. 206-558, Rev. B, dated 11/5/96, or Later FAA Approval	Bell	206L, 206L-1, 206L-3, 206L-4
Fuselage Window Assy R/H L,L-1, L-3,L-4	206-558-146	Bell 206-033-115-139	Test and analysis per FAR 21.303(c)(4) Dwg. 206-558, Rev. B, dated 11/5/96, or Later FAA Approval	Bell	206L, 206L-1, 206L-3, 206L-4

-END OF LISTING-


 Jim Reeves
 Manager, Atlanta Manufacturing
 Inspection District Office

中国民用航空总局

GENERAL ADMINISTRATION OF CIVIL AVIATION OF CHINA

补 证

VALIDATION OF SUPPLEMENTAL TYPE CERTIFICATE

编号/NO. VSTC151

本证书发给/This Certificate is issued to Aeronautical Accessories, Inc.

适用机型/Applicable Aircraft Model: Bell 206A, 206B, 206L, 206L-1, 206L-3, 206L-4

叙述/Description: Manufacture of Replacement Windows and Windshields in accordance with Aeronautical Accessories, Inc. Drawing List Report No. KR-382, no revision, dated August 23, 1984, or later FAA approved revisions, and installation per "Installation Instructions" listed in that report.

使用限制/Limitation: See the "Limitation and Conditions" of SH1664SO (Issued on March 26, 1998)

经中国民用航空总局审查确认,上述民用航空产品的设计更改符合中国民用航空规章的有关规定。中国民用航空总局对由 FAA 颁发的第 SH1664SO 号补充型号合格证给予认可。

This is to certify that design change of above civil aeronautical product meets applicable China Civil Aviation Regulations. General Administration of Civil Aviation of China validates the Supplemental Type Certificate No. SH1664SO issued by FAA

局长授权:

For the Minister of CAAC:

签字/Signature Zhou Kaixuan

职务/Title Deputy Director General

部门/Department CAAC-AAD

日期/Date 8/11/2005

CAAC-156(01/2000)

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