

LIMITED RATINGS.**Powerplant:**

Rolls-Royce / Allison 250 Series Powerplants: Limited to general maintenance, excluding those items identified by Rolls-Royce / Allison as heavy maintenance or overhaul.

See Table 1 for Make, Model, and Limitation Details.

Accessories – Mechanical:

Bell 206 and 407 Series Helicopter rotating components (excluding powerplants): overhaul of rotating component assemblies including main rotor hub, rotating controls (swashplate and drive), masts, main transmissions, driveshafts, intermediate and tail rotor gearboxes, and tail rotor hub (to include all sub-assemblies and detail parts of listed major assemblies) as listed by specific make and model of aircraft and name of assembly. Maintenance of rotating component assemblies including main rotor hub, rotating controls (swashplate and drive), masts, main transmissions, driveshafts, intermediate and tail rotor gearboxes, and tail rotor hub (to include all sub-assemblies and detail parts of listed major assemblies), as listed by specific make and model of aircraft manufacturer name of assembly.

See Table 2 for Make, Model, and Limitation Details.

Limited Accessories:

Aviation NiCad & Lead Acid batteries as listed in manufacturer's instructions under authorized repair and servicing.



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Capability List

BHT 206B

Inspections - All listed in Bell 407-MM-1

Overhaul - All items included in the BHT 206A/B/L-Series-CR&O to include the following.

Rotor Heads	206-010-100 all dash #
	206-011-100 all dash #
Swashplate	206-010-450 all dash #
Mast Assembly	206-040-002 all dash #
Main Transmission	206-040-002 all dash #
Freewheeling Unit	206-040-230 all dash #
	206-040-270 all dash #
Tail Rotor Hub Assembly	206-011-810 all dash #
Tail Rotor earbox	206-040-400 all dash #
	206-040-402 all dash #
	206-961-401-001

BHT 206B3

Inspections - All listed in Bell 206 Series Aircraft Bell-206-MM-1

Overhaul - All items included in the BHT 206B3-CR&O to include the following.

Rotor Heads	206-010-100 all dash #
	206-011-100 all dash #
Swashplate	206-010-450 all dash #
Mast Assembly	206-040-002 all dash #
Main Transmission	206-040-002 all dash #
Freewheeling Unit	206-040-230 all dash #
	206-040-270 all dash #
Tail Rotor Hub Assembly	206-011-810 all dash #
Tail Rotor Gearbox	206-040-400 all dash #
	206-040-402 all dash #
	206-961-401-001

BHT 206L3

Inspections - All listed in Bell 206 Series Aircraft Bell-206L Series-MM-1

Overhaul - All items included in the BHT 206L3-CR&O to include the following.

Rotor Head	206-011-100 all dash #
Swashplate	206-010-450 all dash #
Mast Assembly	206-040-014 all dash #
Main Transmission	206-040-004 all dash #
Freewheeling Assembly	206-040-270 all dash #
	406-040-500 all dash #
Tail Rotor Hub Assembly	206-011-810 all dash #
	206-011-749 all dash #
Tail Rotor Gearbox	206-040-402 all dash #

BHT 407

Inspections - All listed in Bell 407-MM-1

Overhaul - All items included in the BHT 407-CR&O to include the following.

Main Rotor Hub assembly	407-010-100 all dash #
Mast Assembly	407-040-038 all dash #
Main Transmission	407-040-006 all dash #
Freewheeling Unit	406-040-500 all dash #
Tail Rotor Hub	407-012-101- all dash #
Tail Rotor Gearbox	406-040-400 all dash #