

**COMMERCIAL SERVICE
LETTER**

JUN 13 2014

Rolls-Royce**SERIES IV ENGINES - NO. 2 BEARING (M250-10354)****1. PLANNING INFORMATION****A. Reason**

This Commercial Service Letter is written to remind all maintenance facilities that the No. 2 bearing, part number M250-10354, is only released to Series IV engines as listed:

M250-C30R/1, M250-C30R/3, M250-C30R/3M, M250-C40B, M250-C47B, and M250-C47M.

In addition to the above information, operators are encouraged to review the list of M250-10354 bearings in the CEB's listed below. The compliance to remove the effected bearings is within the next 300 hours of flight.

M250-C30 Series	CEB-72-3292
M250-C40B	CEB-72-5062
M250-C47 Series	CEB-72-6075

B. Approval

Technical aspects are FAA approved.

Rolls-Royce recommends reviewing this information.

CUSTOMER SUPPORT
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March 27, 2014

M250-C30 Series	CSL 3236
M250-C40B	CSL 5140
M250-C47 Series	CSL 6145